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PAST PERFORMANCE ANALYSIS PROCEDURES AND
PERFORMANCE PREDICTION METHODS IN THE
DRAGON TRAIL GAS FIELD

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by

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An Engineering Report submitted to the Faculty and the Board of Trustees of the Colorado School of Mines in partial fulfillment of the requirements for the degree of Master of Engineering (Petroleum Engineering).

Signed:

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ABSTRACTARTHUR LAKES LIBRARY
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Various past performance analysis techniques and performance prediction methods are evaluated with special emphasis on their applicability in the Dragon Trail gas field. The most dominating characteristic of the Dragon Trail field is the low permeability (0.3 to 1.0 md) of the producing formation which causes unstabilized flow conditions for most of the time.

Due to the shortage of core data, capillary pressure data and geophysical logs, it is necessary to assume average initial water saturation values. Average porosity values can be calculated from bulk density logs and vary between 8% and 14%. Drainage barriers can be found from a consideration of structural factors, relative well positions and relative stabilized production rates of the producing wells. Provisional gas-in-place values can be calculated with the volumetric method.

Permeability values can be found by using approximate stabilized drawdown data. The error introduced by using unstabilized drawdown data (instead of buildup data obtained over a long, unproductive shut-in period) to determine average reservoir pressure is also quantitatively evaluated and found to be relatively small. Final

gas-in-place values can be determined with the material balance method.

A recovery formula defines the fraction of initial gas-in-place that can be recovered (G_p/G_{wi}) as a function of stabilized flow rate (Q_{gs} - M SCF/day) and backpressure applied to the formation (P_{wf} - psia). The recovery formula for the Dragon Trail field for average field conditions is as follows:

$$G_p/G_{wi} = 1 - 0.00214 (253 Q_{gs} + P_{wf}^2)^{\frac{1}{2}}$$

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INTRODUCTION

This study is concerned with the production performance of Dragon Trail Unit (DTU) wells that are connected to Cascade Natural Gas Corporation's pipeline. The wells belong to Continental Oil Company (Conoco) and are in Rio Blanco County, Colorado.

Gas is being produced from a low-permeability shale-laminated sandstone ("B" zone of the Mancos Formation). Average depth of the approximately 350-foot-thick payzone is 2,400 feet. Production for commercial purposes was commenced in March, 1968. Gas compressor stations are part of the gathering system and were required in order to increase "line pressure," especially for peak consumption periods.

Although the volume of the initial gas-in-place is fairly high, ultimate economic fractional recovery may be much lower than normal due to the low permeability of the Mancos "B" zone.

It is the purpose of this study to evaluate past performance analysis methods and techniques for predicting future performance.

More emphasis is placed on analytical procedures and techniques, illustrated by a few examples, than on detailed

analysis of all the well data in order to arrive at a recovery figure for the complete Dragon Trail Unit. The reasons for following this policy are (1) the absence of critical data in some wells, (2) the early stage of depletion which degrades the reliability of certain calculations, (3) the inhomogeneous nature of the formation which adversely affects averaging and interpolation techniques, and (4) the unknown position of drainage boundaries.

Basic data (logs, backpressure, build-up, and production-history data) have been provided by Continental Oil Company. It is impossible to include all these data in this study. In spite of this difficulty it will be attempted to make the study understandable to the casual reader by including certain extracts of the basic data (appropriate build-up curves, decline curves, etc.).

PAST PERFORMANCE ANALYSIS

Studies of past performance are usually made with reference to a complete reservoir. However, this particular study will try to solve the problem with reference to the drainage areas of individual wells. The reasons for this approach are as follows:

(1) Since unitization is not in effect in this gas field, only a limited amount of production data are available. It will be impossible, therefore, to solve the problem with reference to the complete reservoir.

(2) Many of the DTU wells are located fairly close to the boundaries of the lease (Figure 1). This is a perfectly legal way of trying to extend the subsurface drainage boundaries beyond the surface lease boundaries. The position of the wells also attempts to offset the effect of neighboring boundary wells. However, the stabilized production rates of competitive neighboring producing wells which partially determine the location of the drainage boundaries, are not known. Inasmuch as the actual drainage boundaries cannot be determined, it is not possible to solve the problem with reference to the DTU drainage area (see also later section on radius of drainage).

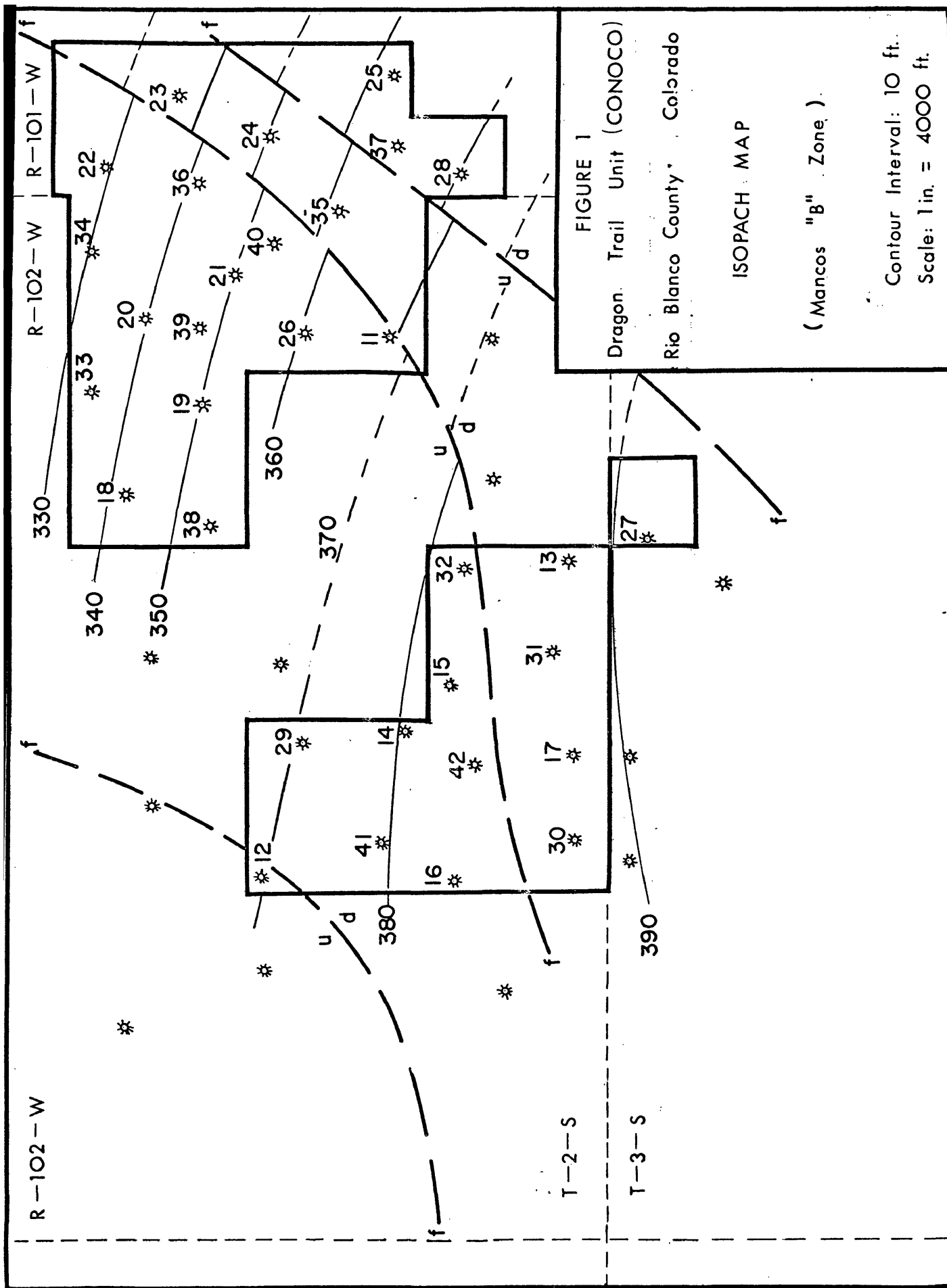


FIGURE 1

Dragon Trail Unit (CONOCO)
Rio Blanco County, Colorado

ISOPACH MAP

(Mancos "B" Zone)

Contour Interval: 10 ft.
Scale: 1 in. = 4000 ft.

(3) It is believed that in very low permeability formations the behavior of individual wells is little influenced by the behavior of neighboring producers. The error introduced in the final solution by regarding each well as producing from an isolated volumetric reservoir, will be relatively small. This argument will be further substantiated later.

Homogeneity and Thickness of the Producing Formation

Homogeneity and constancy of thickness of the producing formation are important factors to consider because most of the classical fluid-flow and well-testing theories have been developed for "homogeneous formations of constant thickness."

Evaluation of available data indicates that the Mancos "B" zone is not only inhomogeneous on a micro-scale but also on a mega-scale. In addition, the formation thickness varies from well to well and the presence of several faults have been established.

Sand-shale laminations cause vertical variations on a micro-scale and the widely different producing characteristics of the wells are evidence (in addition to log evidence) of lateral variations in sand-shale characteristics and formation thickness on a mega-scale. The vertical variations in physical properties, excluding formation

thickness, are not so serious since they only result in an "averaging effect," but the lateral inhomogeneities and changes in thickness may introduce serious errors in the calculations. One method to "solve" this problem is by interpolation of formation characteristics and solving with computer techniques. However, such a project would be a major undertaking and would require more data than are available in this area. It is also difficult to establish whether a fault acts as a sealing barrier or a permeable zone.

The following assumption, therefore, has to be made: The producing formation is laterally homogeneous and of constant thickness within the area drained by any particular well.

Figure 1 is an isopach map of the Mancos "B" zone in the area under discussion. The average thickness of any particular drainage area can be estimated from the isopach map.

Interstitial Water Saturation

Three methods are normally available for obtaining interstitial water saturation (S_w) values:

- (1) Analyses of cores obtained by using an oil-base mud,
- (2) derivation of S_w values from capillary pressure

data, and

(3) calculation of S_w values from geophysical logs.

No core data on the DTU wells are available.

Geophysical logs cannot be used because log interpretation in shaly sandstones is notoriously unreliable due to difficulty in obtaining (1) water salinity or resistivity values (self potential logs, the major source for this type of information, are severely influenced by the presence of shale) and (2) unaffected true resistivity (R_t) values (shale also affects the R_t -readings).

It is, therefore, not possible to calculate S_w values and the following assumption is based on the very general correlation between connate water and permeability of Welge and Bruce (1): It is assumed that an average connate water saturation of 60% exists in the producing formations of all the wells. Assuming zero oil saturation, this value implies an average gas saturation (\bar{S}_g) of 40%.

It is obvious that any volumetric calculation of initial gas-in-place will use this assumption, and the accuracy of such a calculation will depend on the validity of the assumption.

Porosity

Production data are available for wells 11 through 42 but Compensated Density Logs are only available for wells 22

through 42.

No core data were available in the DTU wells and grain density (ρ_{gr}) values have to be taken from adjacent wells. Work done by Conoco suggests that a ρ_{gr} value of 2.70 gm/cc should be used and this value will be used in any porosity computation.

Once the question of ρ_{gr} has been settled, determination of porosity values is relatively easy through use of the following equation:

$$\phi = (\rho_{gr} - \rho_b) / (\rho_{gr} - \rho_L S_{wi} - \rho_g S_g) \quad (1)$$

where

ϕ = porosity (fraction),

ρ_b = formation bulk density (given by the Compensated Density Log in gm/cc),

ρ_L = formation liquid density (usually assumed equal to 1.0 gm/cc),

S_{wi} = initial water saturation (fraction),

ρ_g = gas density (gm/cc)

and S_g = gas saturation (fraction).

The gas density can be calculated by using the ideal gas law. The initial gas density in the DTU field was found to be approximately 0.03 gm/cc. It will be clear from an evaluation of equation 1 that the gas density term ($\rho_g S_g$) is very small in comparison to the other terms and, therefore, may be ignored without significantly reducing the accuracy

of the porosity values.

To determine the average porosity ($\bar{\phi}$, see also the nomenclature list) in any particular well, an average bulk density ($\bar{\rho}_b$) value is obtained from the Density Log and the $\bar{\phi}$ is calculated through equation 1. The calculation procedure is illustrated in the following example:

Dragon Trail Well No. 25:

Producing Interval = 1906' - 2263',

$$\bar{\rho}_{gr} = 2.70 \text{ gm/cc,}$$

$$\rho_L = 1.0 \text{ gm/cc,}$$

$$\bar{\rho}_b = 2.50 \text{ gm/cc}$$

and $S_{wi} = 0.60$

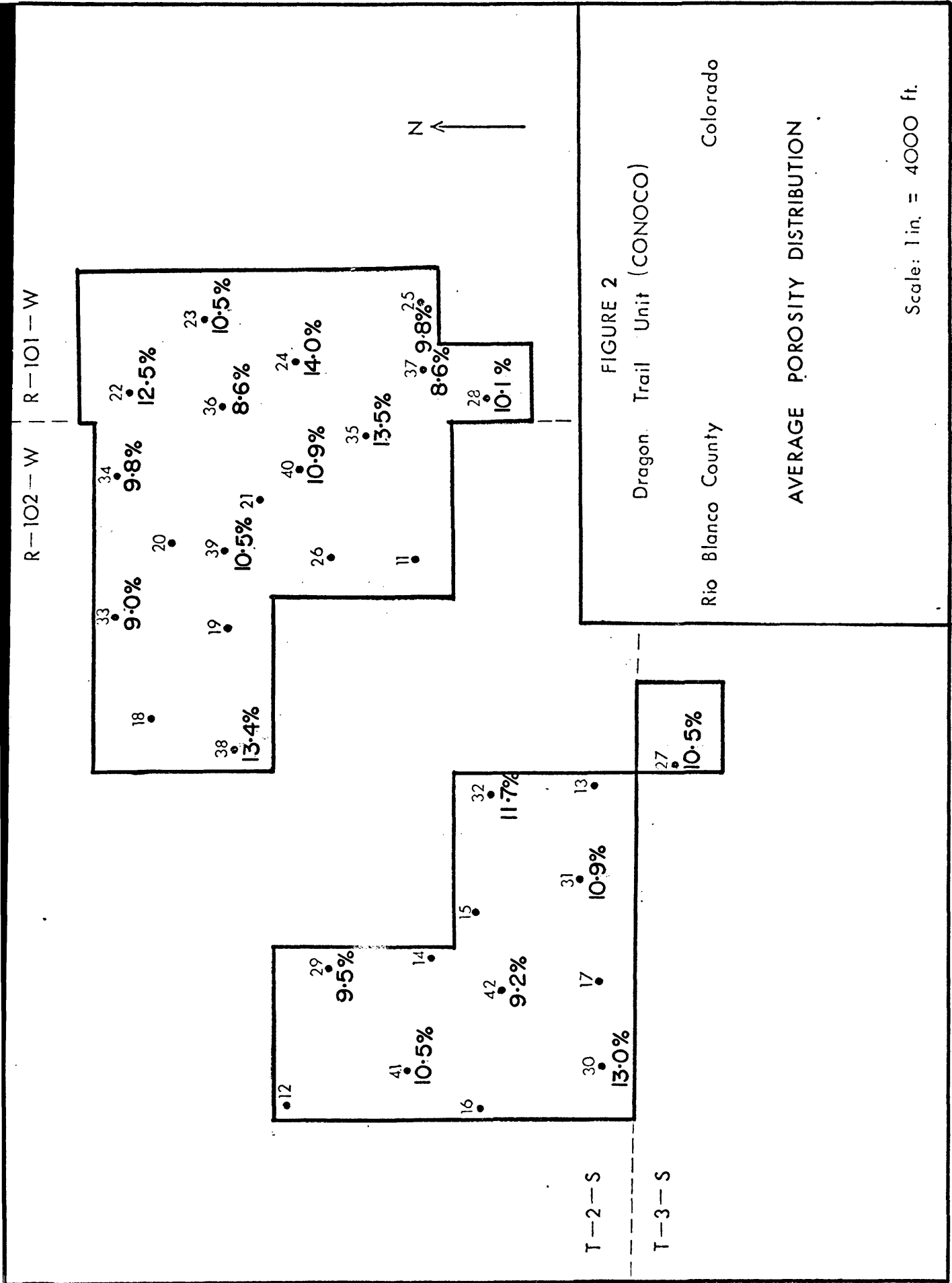
From equation 1 it follows:

$$\bar{\phi} = 9.5\%.$$

Average porosities for wells in the DTU field vary between 8% and 14%. The average porosities of the various wells are indicated in Figure 2.

Radius of Drainage

Under normal high-permeability conditions it is possible to determine radius of drainage (r_e) values from build-up or draw-down test data. However, these techniques are not applicable in this field since it will be proven later that



it will theoretically take approximately 400 days to conduct conclusive tests. It is not economical to conduct tests over such a long period.

Determination of drainage boundaries is also possible by considering relative production rates, natural permeability barriers and position of wells. Muskat⁽²⁾ showed that under pseudo-steady-state or stabilized flow conditions, each well in a reservoir drains a volume proportional to its production rate. (A pseudo-steady-state or stabilized flow condition is a condition in which the pressure at every point about the well is decreasing at very nearly the same rate, during a flow period. The stabilized flow concept will be discussed in greater detail in a later section.) Stewart⁽³⁾ has presented field data for gas wells which confirm this theory. Matthews and Russel⁽⁴⁾ give an adequate description of this technique and it will not be repeated here.

Once the effect of all the faults in the DTU field, as well as the relative stabilized production rates (Q_{gs}) of the neighboring producers, are known, it would be easy to determine the drainage boundaries and r_e of any particular well.

It has been stated previously that it is impossible to determine accurately the drainage boundaries with the available data. However, it is necessary to use r_e values

in certain computations and it is proposed that an average radius of drainage (\bar{r}_e) be calculated using the following formula:

$$\bar{r}_e = (A/\pi N)^{\frac{1}{2}} \quad (2)$$

where

\bar{r}_e = average radius of drainage (ft),

A = DTU lease area (sq ft)

and N = number of producing wells in DTU lease area.

If the applicable values are substituted, a value of 1430 ft is calculated for \bar{r}_e . This value correlates with a drainage area of 147 acres per well.

Initial Gas-in-place

Initial gas-in-place (G) can be calculated on a volumetric basis. The accuracy of this calculated value can be improved at a later stage in the production life of the reservoir by material balance considerations.

The volumetric formula for a circular disc-shaped reservoir states:

$$G_{wi} = \pi r_e^2 h \phi S_g / B_{gi} \quad (3)$$

where

G_{wi} = initial gas-in-place of the drainage system of a well (SCF),

h = thickness of producing formation (ft)

$$\text{and } B_{gi} = z_{P_i} T_f P_{sc} / T_{sc} P_i \quad (\text{cu ft/SCF})$$

where

$$T_f = \text{formation temperature (}^\circ\text{R)},$$

$$z_{P_i} = \text{gas deviation factor at } T_f \text{ and } P_i,$$

$$P_i = \text{initial static reservoir pressure (psia),}$$

$$P_{sc} = \text{standardised pressure (12.5 psia)}$$

$$\text{and } T_{sc} = \text{standardised temperature (520}^\circ\text{ R)}.$$

To determine an approximate value of G_{wi} the following average values can be used:

$$\text{Specific gravity of gas (SG)} = 0.66 \quad (\text{from production history file),}$$

$$\bar{r}_e = 1,430 \text{ ft,}$$

$$\bar{h} = 350 \text{ ft,}$$

$$\bar{\phi} = 12\%,$$

$$\bar{S}_g = 40\%,$$

$$P_i = 447 \text{ psia (see later section on } P_i),$$

$$T_f = 560^\circ \text{ R (assuming a mean surface temperature of } 64^\circ \text{ F, a temperature gradient of } 1.5^\circ \text{ F/100 ft, and an average formation depth of 2,400 ft)}$$

$$\text{and } z_{P_i} = 0.94 \quad (\text{using pseudo-reduced properties and correlation of Brown et al(5)}).$$

Hence,

$$G_{wi} = 3.8 \times 10^9 \text{ SCF.}$$

A very rough approximation of the initial gas-in-place in the total DTU Unit (G_{ti}) can be obtained by multiplying this value by 32:

$$G_{ti} = 120 \times 10^9 \text{ SCF.}$$

Effective Permeability-to-gas

Under normal high-permeability conditions, there are three methods for determining effective permeability-to-gas (k_g): (1) core analysis, (2) build-up-test analysis, and (3) backpressure-test analysis. In this study, "stabilized" production performance data were available in addition to build-up and backpressure test data and could also be used for k_g determination. However, the validity of most of these methods is dependent on the degree of stability obtained during the test, which is partially a function of the effective permeability. It is therefore necessary to determine an approximate k_g value to evaluate the validity of the various methods, and, hence, arrive at reliable values of k_g .

The build-up test and stabilized production-rate methods will be used to determine approximate k_g values.

Approximate Effective Permeabilities from Build-up Tests (k_g'). Build-up data from wells 13 and 20 will be analysed.

Assuming a single constant production rate before shut-in, k_g can approximately be determined according to Aronofsky

et al(6,7) and Matthews(8) by plotting P_w vs. \log
 $((t + \Delta t) / \Delta t)$, setting the slope (m) equal to 2.898×10^4
 $Q_g / \mu_g B_g / k_g h$ and solving for k_g where

k_g = effective permeability to gas (md),

P_w = well pressure (shut-in) (psia),

t = apparent total production time at rate Q_g , before
shut-in (hours),

Δt = shut-in time (hours),

Q_g = gas production rate (M SCF/day)

and μ_g = gas viscosity (cp).

B_g and μ_g are evaluated at the average reservoir
pressure (\bar{P}) where \bar{P} is defined as the pressure which would
be found if flow at the well were stopped and the pressure in
the reservoir were allowed to equalize. \bar{P} is often
approximated by the arithmetic mean of the pressure at r_e
(P_e) and the flowing pressure in the well (P_{wf}).

The solution for k_g is the following equation:

$$k_g = 2.898 \times 10^4 \frac{Q_g \mu_g z_{\bar{P}} T_f P_{sc}}{m h T_{sc} \bar{P}} \quad (4)$$

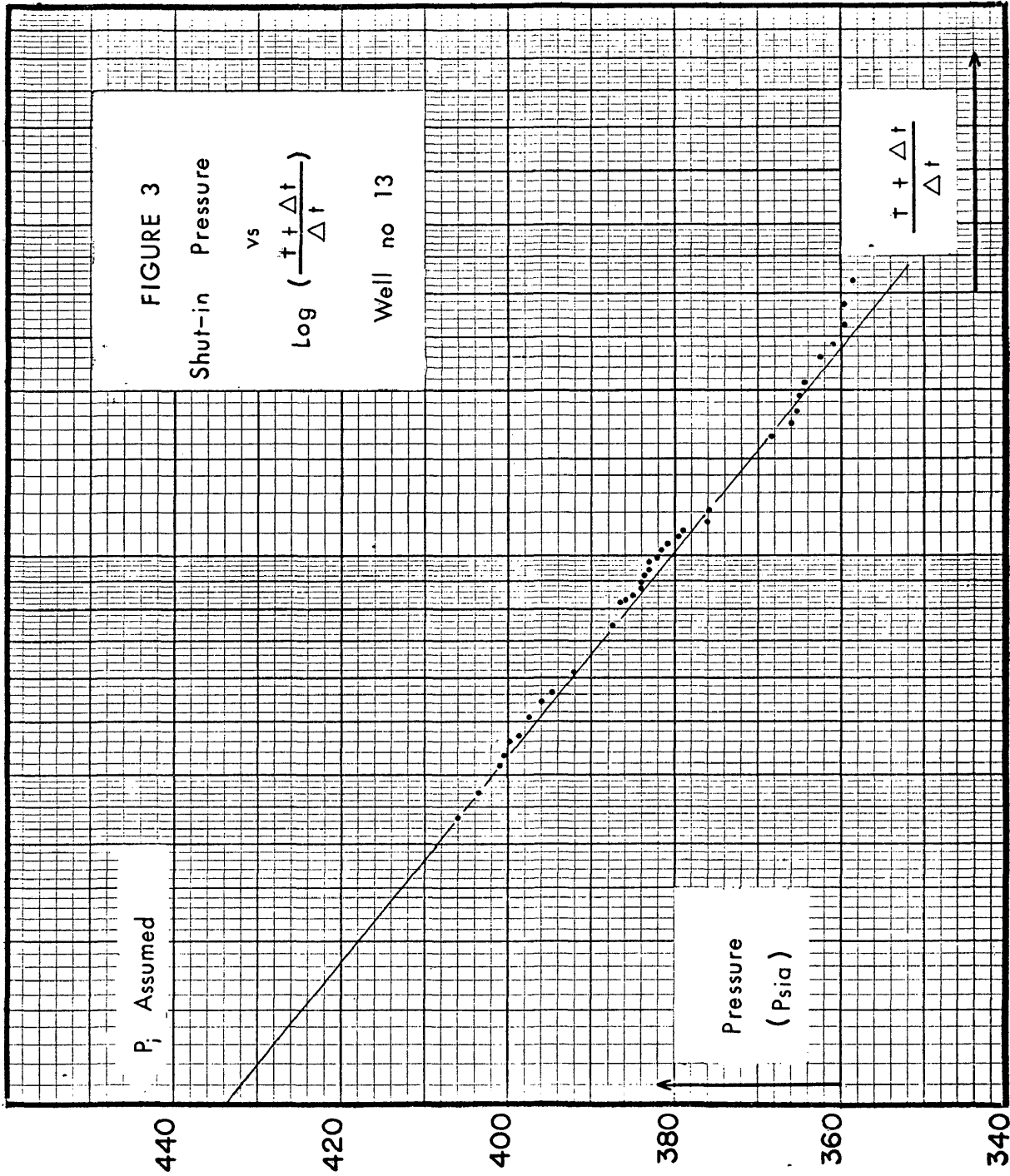
Data for Well No. 13 are the following:

SG = 0.66,

m = 54 psia/cycle (see Figure 3),

Q_g = 517.4 M SCF/day (from production history file),

T_f = 560° R,



$$\mu_g = 0.0125 \text{ cp (from viscosity correlation of Bicher and Katz(9))},$$

$$z_{\bar{P}} = 0.94,$$

$$\bar{P} = (436 + 200)/2 = 31.8 \text{ psia (from production history file)}$$

$$\text{and } h = 380 \text{ ft (from Density Log).}$$

Hence,

$$k_g' = 0.37 \text{ md.}$$

Data for Well No. 20 are the same except for the following:

$$m = 76 \text{ psia/cycle,}$$

$$Q_g = 555.0 \text{ M SCF/day}$$

$$\text{and } h = 330 \text{ ft.}$$

Hence,

$$k_g' = 0.39 \text{ md.}$$

Approximate Effective Permeability from Stabilized Flow Rates (k_g'). It is also possible to determine an approximate k_g from flow rates measured during long-term commercial production periods, assuming the following:

(1) Production rates were obtained under stabilized flow conditions.

(2) \bar{P} is slightly less than P_1 .

(3) The drainage radius is equal to \bar{r}_e as previously calculated.

Craft et al⁽¹⁰⁾ have shown, on the basis of work done by Aronofsky and Jenkins⁽⁷⁾, that the following equation can be used:

$$k_g' = (Q_{gs}/u_g T_f z \bar{P} \ln(0.472 r_e/r_w)) / 0.000703h (\bar{P}^2 - P_{wf}^2) \quad (5)$$

where

P_{wf} = flowing pressure in the well (backpressure)
(psia),

and r_w = well radius (ft).

Gas flow theory states:

$$P_{wf} = P_{tf} + \Delta P_L \quad (6)$$

where

P_{tf} = tubing flowing pressure at the surface (psia)

and ΔP_L = the pressure due to the column of flowing gas
(psia).

Data for Well No. 13 are the following:

Q_{gs} = 750 M SCF/day,

\bar{r}_e = 1,430 ft,

r_w = 0.25 ft,

\bar{P} = 430 psia,

P_{tf} = 76 psia

and ΔP_L = 10 psia (estimated).

Hence,

k_g'' = 0.82 md.

Data for Well No. 20 are the following:

Q_{gs} = 420 M SCF/day,

\bar{P} = 443 psia,

$$P_{tf} = 80 \text{ psia}$$

and $\Delta P = 10 \text{ psia.}$

Hence,

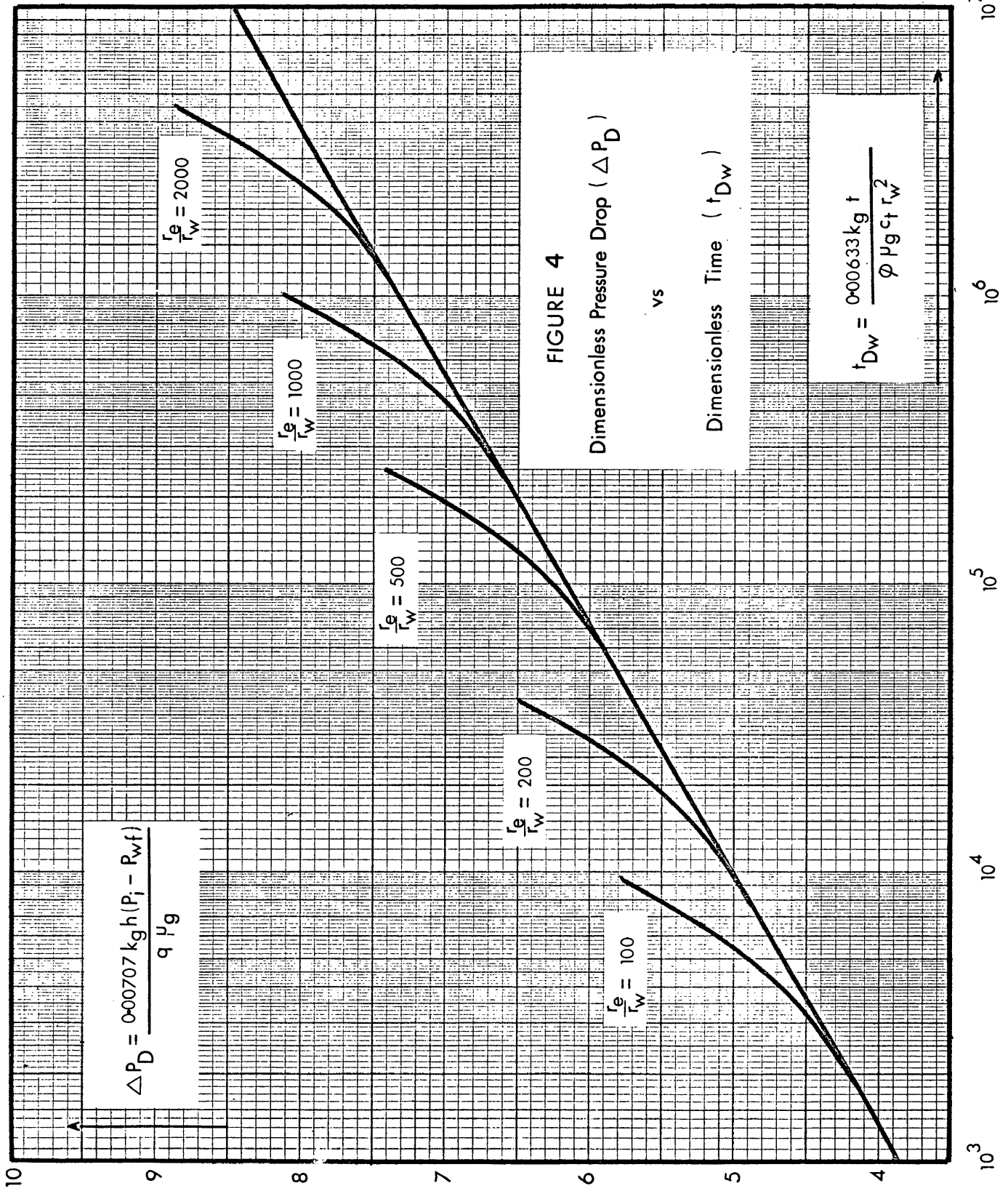
$$k_g'' = 0.50 \text{ md.}$$

Comparison of the k_g' values with the k_g'' values indicate fairly good agreement. A value of 0.5 md will be used in the later discussions as the approximate \bar{k}_g value of this field.

Stabilization Time. It is necessary to define certain complex theoretical concepts which are commonly used in pressure drawdown and build-up analysis to avoid any misunderstanding or confusion. These concepts will be defined with reference to a compressible liquid system. However, Craft et al⁽¹¹⁾ state that the derived formulae (e.g. stabilization time formula) can be used for gas systems with relatively small errors.

Figure 4 is a plot of dimensionless pressure drop (ΔP_D) versus dimensionless time (t_{Dw}) on a log scale and represents a solution to the well known diffusivity equation for compressible fluids (see Appendix I) for the following boundary conditions:

- (1) At $t = 0$, $P = P_i$ everywhere.
- (2) At $r = r_w$, Q is constant for all time.
- (3) At $r = r_e$, $Q_{r_e} = 0$ for all time.



In other words, it represents the constant rate solution to the diffusivity equation for the finite reservoir case.

Dimensionless pressure drop is defined as

$$\Delta P_D = 0.00707 k_g h (P_i - P_{wf}) / q \mu_g \quad (7)$$

where

q = production rate (subsurface bbl/day),

Dimensionless time is defined as

$$t_{Dw} = 0.00633 k_g t / \phi \mu_g c_t r_w^2 \quad (8)$$

where

t = flowing time (days)

and c_t = total compressibility (vol/vol/psi).

Note that t_{Dw} is defined with reference to r_w .

Examination of Figure 4 shows that a family of curves is presented for various-sized reservoirs. It is also obvious that curves for the various sizes of finite reservoirs all branch from a common curve and that the "departure" of the individual curves from the common curve is displaced in time according to the size of the reservoir. It can be proved that the common curve really represents the "Horner solution" (12) to the diffusivity equation for the infinite reservoir case. It is therefore possible to say that the solution for finite reservoirs approximates the solution for the infinite reservoir case for a period of time before it departs. The time of departure of finite reservoir behavior from infinite

reservoir behavior increases with increasing size of the reservoir.

However, careful analysis will prove that the finite-reservoir solution and infinite-reservoir solution only approach each other asymptotically but are nowhere truly equal (except for $t = 0$). Therefore, the point of departure depends on the difference between the two solutions which the analyst chooses as his criterion for a departure point. The criterion of departure used, determines the constant C , in the formula

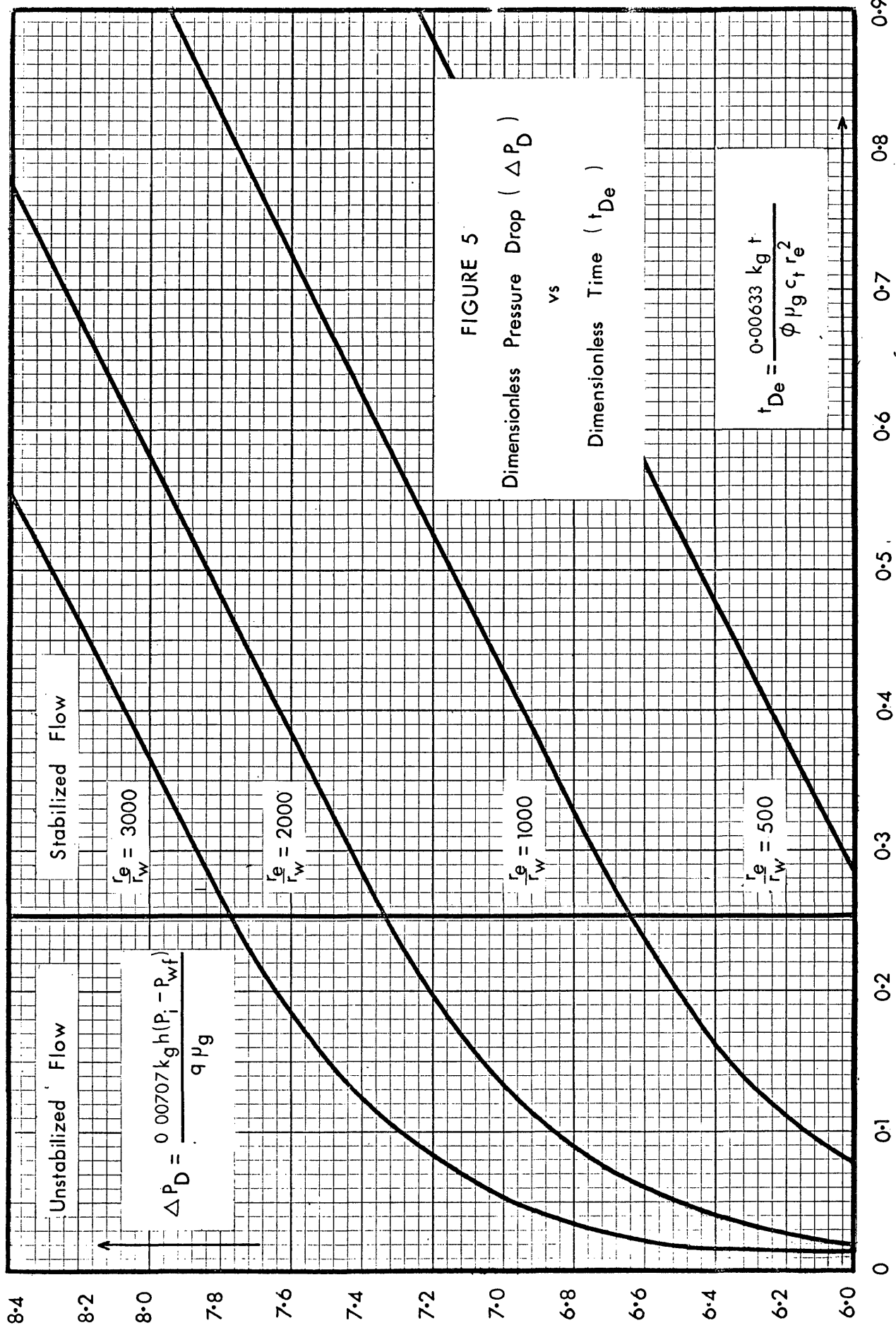
$$0.00633 k_g t / \phi \mu_g c_t r_e^2 = C \quad (9)$$

which is usually solved either for r_e , the effective drainage radius, or t , the time necessary to "initiate" departure from infinite-reservoir behavior. Various analysts have used different criteria of departure and this situation has led to the publication of numerous different "radius of drainage" formulae.

It is also possible to plot dimensionless pressure drop (ΔP_D) versus dimensionless time (t_{De}) on a linear scale (Figure 5) where t_{De} is defined as

$$t_{De} = 0.00633 k_g t / \phi \mu_g c_t r_e^2 \quad (10)$$

Note that t_{De} is defined with reference to r_e . The t_{Dw} values are converted to t_{De} values by picking several points



from the respective curves on Figure 4, reading ΔP_D and t_{Dw} values and dividing the t_{Dw} values by $(r_e/r_w)^2$.

Examination of Figure 5 shows that during the later parts of the curves, the curves are approximately straight lines or $\frac{\partial P}{\partial t}$ is approximately constant. This characteristic satisfies the definition of stabilized flow conditions.

It is noted that if the points of departure from the straight-line portions of the curves are consistently picked relative to each curve, each curve will have the same value of t_{De} at the point of departure. Careful evaluation will show again that the solution to the finite reservoir case is nowhere truly equal to the equation of the straight line and the curve approaches the straight line asymptotically. Again the selection of the criterion of departure is quite arbitrary and depends on the analyst. After the departure point has been established by using a specific criterion of departure, it is possible to determine a stabilization time (t_s) formula where stabilization time is defined as the time required to obtain stabilized flow conditions, i.e. the "time required to reach the departure point" on the above mentioned plot.

Van Poolen⁽¹³⁾ has suggested that the criterion of departure be selected in such a way that the radius-of-drainage formula will be identical with the stabilization-time formula. In essence this means that there is no transition

period between the infinite reservoir behavior period and the finite reservoir stabilized flow period. Since the selection of the criterion of departure is arbitrary, the suggestion of Van Poolen seems to be a useful simplification and may prevent confusion. Van Poolen's stabilization time formula (which is identical to the formula of Craft et al⁽¹⁴⁾) will be used in this study and can be stated as follows:

$$t_s = 40 \phi \sqrt{\mu_g c_t r_e^2 / k_g} \quad (11)$$

It is emphasized that the stabilization time is inversely proportional to the permeability but independent of the flow rate. The corresponding radius-of-drainage formula is simply:

$$r_e = (k_g t / 40 \phi \sqrt{\mu_g c_t})^{1/2} \quad (12)$$

It can be seen that in the unstabilized flow period, r_e is effectively a function of time.

The stabilization time can now be calculated for the average drainage system in the DTU Unit:

$$\begin{aligned} \bar{k}_g &= 0.5 \text{ md,} \\ \bar{\phi} &= 14\%, \\ \bar{r}_e &= 1430 \text{ ft,} \\ \sqrt{\mu_g} &= 0.0125 \text{ cp,} \\ \bar{s}_w &= 60\%, \\ \bar{s}_g &= 40\%, \end{aligned}$$

$$c_w = 3.3 \times 10^{-6} \text{ vol/vol/psi (normal average value),}$$

$$c_f = 7 \times 10^{-6} \text{ vol/vol/psi (normal average value),}$$

$$\begin{aligned} c_g &= (1/P)(1/z) \partial^2/\partial P \\ &= 1/400 (1/0.94) (-190 \times 10^{-6}) \\ &= 2.7 \times 10^{-3} \text{ vol/vol/psi} \end{aligned}$$

$$\begin{aligned} \text{and } c_t &= c_w S_w + c_g S_g + c_f \\ &= 1.09 \times 10^{-3} \text{ vol/vol/psi.} \end{aligned}$$

From equation 11:

$$\bar{t}_s = 299 \text{ days.}$$

Thus it can be stated that under the given conditions, it will take approximately 300 days to obtain stabilized flow conditions or 150 days for a k_g of 1.0 md. (Inasmuch as the diffusivity equation was solved for the constant rate case, stabilized flow conditions or stabilized flow rates implies that the flow rate was held constant and that the well pressure was allowed to "stabilize" over a period of 300 days.) Alternatively, it can be stated that if a well is shut in after a stabilized flow period, it will take approximately 300 days before the reservoir pressure will have stabilized and the average reservoir pressure can be measured directly.

Initial Reservoir Pressure. There is some doubt about the reliability of P_1 measurements on account of the long stabilization times required. The P_1 distribution will therefore be investigated.

Table 1 summarizes the available P_1 data. Column 4 contains the measured P_1 at mid-perforation depth. Column 5 contains the pressure values adjusted to a reference level of 4100 ft. (The pressure gradient was calculated using the non-ideal gas law and averaged values.)

Figure 6 shows the reduced values plotted (in brackets) on a plan according to their relative positions. Examination of this map will show that many of the values are much lower than the maximum values shown. Ignoring these lower values, it can be seen that there is a slight decrease in the maximum values from north to south (wells 20, 19, 12, 14, 26, 11, and 15).

The lower values will be ignored and a regional P_1 gradient of 1 psia per 2,000 ft. in a north-south direction will be assumed, based on the following arguments:

(1) A fairly "smooth" or regular P_1 distribution is expected in a zone like the Mancos "B."

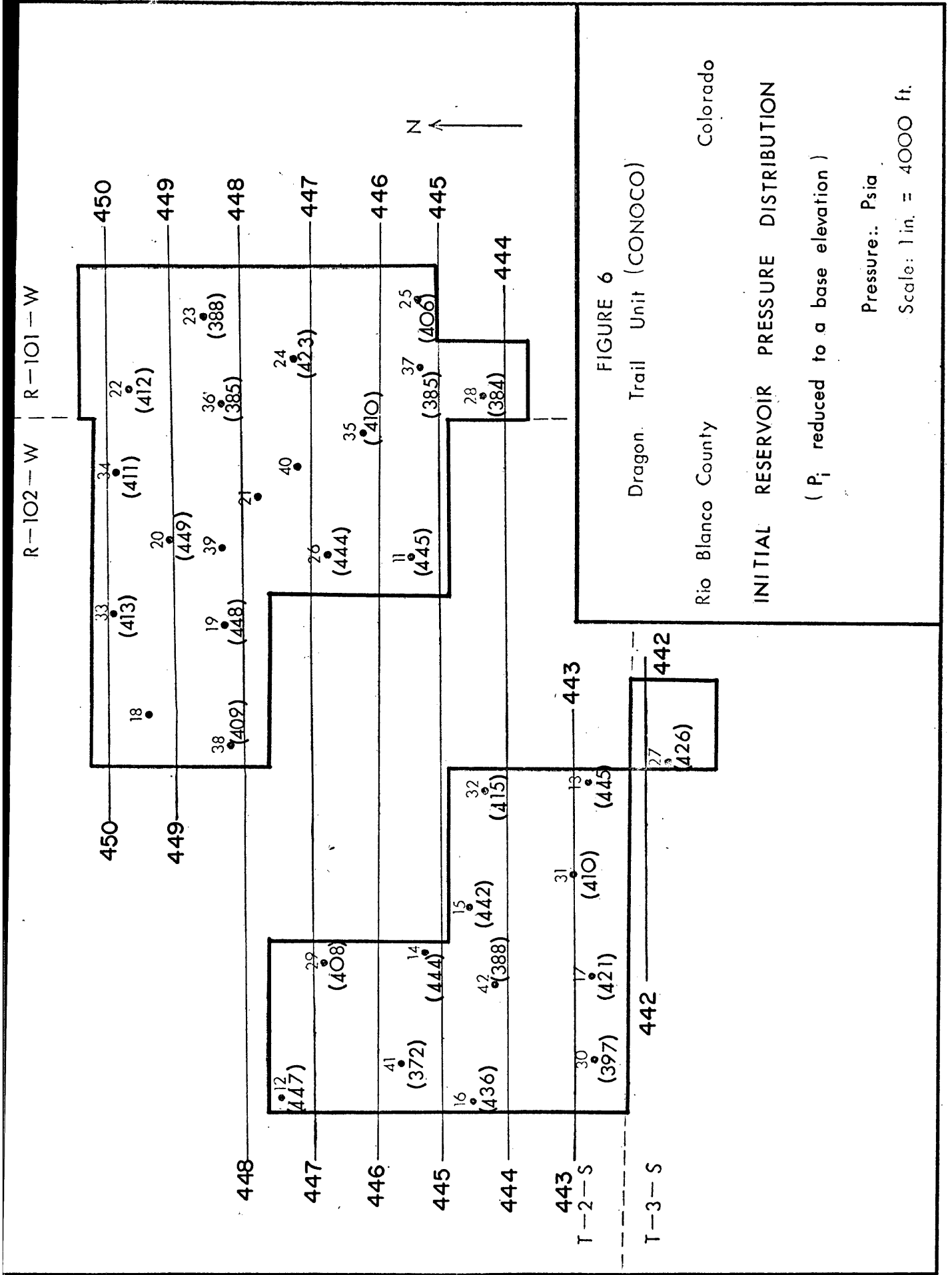
(2) Maximum pressure values indicate that stabilized pressures were measured, but lower values can be due to non-stabilized pressures or uncorrected surface pressure measurements.

(3) Due to the small diffusivity ($k_g / \phi / u_g c_t$) of the formation, it is unlikely that pressure measurements were affected by production in neighboring wells.

Using the assumed regional gradient, initial reservoir pressure now can be calculated for each well (Columns 6 and

TABLE 1.

	(1)	(2)	(3)	(4)	(5)	(6)	(7)
Well No.	G. L. Elevation	Depth to Mid-Perforation	Mid-Perforation Elevation	Measured Initial Pressure (P _i ') at M-P Depth (psia)	P _i ' reduced to 4100' (psia)	P _i at 4100 from assumed regional gradient (psia)	P _i at M-P Elevation (psia)
11	6443	2126	4317	447	445	445.4	447.6
12	6810	2604	4206	448	447	447.5	448.6
13	6366	2120	4246	447	445	442.7	444.1
14	7010	2840	4170	445	444	445.2	445.9
15	7102	2729	4374	445	442	444.5	447.2
16	7176	3146	4030	435.5	436	444.5	443.8
17	7120	3310	3810	418	421	442.6	439.7
18				444		449.3	
19	6588	2505	4083	448	448	448.2	448.0
20	6292	2308	3984	448	449	449.0	447.8
21				428		447.7	
22	6230	2300	3930	410	412	449.6	447.9
23	6399	2400	3999	387	388	448.5	447.5
24	6439	2230	4209	424	423	447.3	448.4
25	6298	2050	4248	406	406	445.3	446.8
26	6828	2660	4168	445	444	446.8	447.5
27	6709	2483	4226	427	426	441.5	442.8
28	6355	2020	4355	386	384	444.3	446.7
29	7224	3230	3994	407	408	446.8	445.8
30	7287	3640	3647	392	397	442.6	438.1
31	6465	2430	4035	409	410	443.0	442.4
32	6500	2110	4390	418	415	444.4	447.3
33	6494	2570	3924	411	413	449.9	448.1
34	6220	2290	3930	409	411	449.9	448.2
35	6753	2540	4213	411	410	446.0	447.1
36	6581	2520	4061	385	385	448.3	447.9
37	6397	2160	4237	386	385	445.3	444.0
38	6657	2530	4127	409	409	449.1	448.4
39	--	2310		389		448.3	
40	--	2370		408		447.2	
41	7264	3280	3984	371	372	445.6	444.4
42	6949	2720	4229	389	388	444.2	445.5



7, Table 1). The P_i values in Column 7 will be used in any later calculations.

It is possible that other data which are not available to this analyst may indicate or prove that an irregular P_i distribution is more realistic.

Validity of Backpressure Analysis. Rawlins and Schelhardt⁽¹⁵⁾ developed the basic method for gas-well testing and their backpressure testing method is still used today under certain optimum conditions. The method consists of obtaining backpressure values at various stabilized flow rates, after letting the shut-in pressures stabilize after each flow period. The performance curve is given by

$$\text{Log } Q_{gs} = \text{log } C + n \text{ log } (P_e^2 - P_{wf}^2) \quad (13)$$

where

$$Q_{gs} = \text{stabilized gas flow rate (M SCF/day),}$$

$$P_e = \text{pressure at external radius-of-drainage boundary (psia)}$$

and n = constant, which is close to 1, depending on the turbulency of the gas flow.

The performance coefficient C is defined from Darcy's Law as

$$C = 0.000703 k_g h / \mu_g T_f z_{\bar{p}} \text{ Ln } (r_e/r_w) \quad (14)$$

and is usually obtained from the relation

$$C = Q_{gs} / (P_e^2 - P_{wf}^2)^n \quad (15)$$

If the performance curve is plotted on a log-log scale with $(P_e^2 - P_{wf}^2)$ on the ordinate and Q_{gs} on the abscissa, the inverse slope is equal to the constant n .

The Rawlins-Schelhardt⁽¹⁵⁾ test method can be used where t_s is short, but is uneconomical where t_s is long.

Cullender⁽¹⁶⁾ proposed the isochronal backpressure testing technique for use in situations where stabilization times are long. This technique utilizes short, unsteady-state flow periods of the same length of time, but pressures still had to be equalized to static conditions between flow periods. It can be proved that the slope n of the performance curve is independent of stabilized flow conditions as long as isochronal flow periods are used. However, at least one stabilized flow rate is required if a performance curve comparable to the Rawlins-Schelhardt performance curve is to be obtained, i.e., if a stabilized performance coefficient is required as well.

Various modifications of the Cullender isochronal testing method have been suggested on the basis of slightly different assumptions. Tek et al⁽¹⁷⁾ described a technique for calculating the performance coefficient without obtaining a stabilized flow rate, but this technique assumes the availability of a reliable build-up curve. Carter et al⁽¹⁸⁾ described a technique utilizing "short flow periods" but also required "equilibrium (shut-in) conditions" after the well

has been flowed for a specific period.

Backpressure tests in the DTU Unit were obtained in wells 22 through 42. Backpressure tests usually consisted of taking 3 or 4 consecutive values of isochronal flow rates and backpressures without shutting the well in. Flow periods were 1- or 2-hour periods. Approximate n values can be obtained from these data but the absence of a stabilized performance coefficient prevents the reliable prediction of performance. Any prediction of performance or calculation of k_g will depend on an unstabilized performance coefficient and values for both parameters will be unrealistically high. The available backpressure data will therefore not be used to calculate effective permeabilities.

It is also known that the n values obtained with this type of isochronal testing method are too low (since the wells were not shut in between the flow rates). In view of the relatively low production rates used in the tests (and in the commercial producing periods), it is believed that an n value of 1.0 would be more valid instead of the 0.81 (average) value obtained in the tests.

Validity of Stabilized Drawdown Analysis. Equations 14 and 15 can be solved for k_g by equating them:

$$k_g = \frac{Q_{gs}}{u_g} \frac{T_f}{z} \frac{z}{P} \ln(r_e/r_w) / .000703 h (P_e^2 - P_{wf}^2)^n$$

(16)

This equation is similar to equation 5 previously used. In equation 5, n was equal to 1.0 and \bar{P} was used instead of P_e .

It is known now that stabilized flow rates are obtained after approximately 300 days of production. Theoretically P_e is still the same as P_1 at the instant stabilized flow is obtained and k_g can be solved for that particular flow rate and backpressure. If the calculated value of k_g is much different from 0.5, a new t_s can be determined and the computation can be repeated.

The backpressure can be calculated using the non-ideal gas law and averaged properties (it is assumed that friction losses are zero):

$$P_{wf} = P_{tf} + 0.01875 SG \bar{P} D / z_{\bar{P}} \bar{T} \quad (17)$$

where D = mid-perforation depth from surface (ft).

As an example, the effective permeabilities will again be calculated for wells 13 and 20.

Well No. 13:

$$Q_{gs} = 750 \text{ M SCF/day,}$$

$$P_{wf} = 89 \text{ psia,}$$

$$P_e = 444.1 \text{ psia}$$

and $n = 1.0.$

$$\text{Hence, } k_g = 0.95 \text{ md.}$$

Well No. 20:

$$Q_{gs} = 420 \text{ M SCF/day,}$$

$$P_{wf} = 93 \text{ psia}$$

and $P_e = 447.8$ psia.

Hence,

$$k_g = 0.61 \text{ md.}$$

However, the above method assumes that the production rate is allowed to stabilize. Very often this is not the case in practice since the wells are sometimes shut-in to allow line repairs, or production rates change due to seasonal demand variations. If this is the case, equation 5 should be used. \bar{P} can be calculated using the non-ideal gas law and remaining gas-in-place. This calculation should be done for an apparent stabilized production rate, which may be obtained at the end of the summer or winter season. This technique is illustrated in a later section.

Validity of Build-up Test Analysis. Build-up test analysis is not considered an important method in this study for the following reasons:

(1) A more reliable method (stabilized drawdown analysis) is available for determining effective permeabilities in all the wells.

(2) Useful build-up data are only available for a few wells.

(3) The assumption concerning a single constant production rate before shut-in (see page 14) is not a very good assumption for the available data and can cause serious errors.

If it is essential that a k_g value be obtained from a build-up test, a more reliable value can be obtained if the production history prior to shut-in is known. The following multirate build-up equation (unsteady state period) which is based on the superposition principle, can be analyzed:

$$\begin{aligned}
 P_w = & P_i - (2.898 \times 10^4 / u_g B_g / k_{gh}) (Q_{g1} \log(t_m + \Delta t - t_1) / (t_m + \Delta t) \\
 & + Q_{g2} \log(t_m + \Delta t - t_2) / (t_m + \Delta t - t_1) - - - \\
 & + Q_{gm} \log(\Delta t) / (t_m + \Delta t - t_{m-1})) \quad (18)
 \end{aligned}$$

where

- P_w = shut-in pressure in well (psia),
 Q_{g1} = first production rate (M SCF/day),
 Q_{g2} = second production rate (M SCF/day),
 Q_{gm} = mth production rate (M SCF/day),
 Δt = shut-in time (hours),
 t_1 = period from time zero to end of first production period (hours)
 and t_m = period from time zero to end of the mth production period (hours).

The above equation is only valid for the unsteady-state period. P_w can be plotted on the ordinate and the term inside the second brackets can be evaluated for various values of t and plotted on the abscissa. The effective permeability can then be determined from the slope of the curve.

It is also possible to assume P_i values for extrapolation purposes (as previously discussed) and this will probably improve the reliability of the k_g values, as long as the well is being produced in the initial unstabilized period.

Average Reservoir Pressure

The discussion of average reservoir pressure will be fairly theoretical since most of the DTU build-up data available were obtained during the unsteady-state period and extrapolation for obtaining \bar{P} should only give the same value as P_i .

There are 3 normal methods for obtaining average reservoir pressures in a finite system from build-up data, namely (1) the Matthews et al⁽¹⁸⁾ method, (2) the Miller et al⁽¹⁹⁾ method and (3) the Dietz⁽²⁰⁾ method. The methods are briefly reviewed by Matthews and Russel⁽²¹⁾.

All these methods require reliable values of r_e and k_g . Fairly long shut-in periods (50 to 150 days) will be required if accurate values are wanted. Long shut-in periods are required to decrease the effects of afterflow and permeability irregularities near the borehole.

It is also possible to obtain \bar{P} values from stabilized drawdown data (backpressure and flow rate) if k_g and r_e are known. Re-arranging equation 5 gives:

$$\bar{P} = \left((Q_{gs}/u_g T_f z_{\bar{P}} \ln(0.472 r_e / r_w) / 0.000703 h k_g) + P_{wf}^2 \right)^{\frac{1}{2}} \quad (19)$$

(It is assumed that $n = 1.0$.)

This method of obtaining average reservoir pressure in the DTU field is considered the most practical by this author. It is therefore necessary to determine reliable values of k_g and r_e as early as possible in the life of the producing reservoir in order that later production data can be used to determine \bar{P} .

Error Introduced by Using Unstabilized Flow Data

It has been pointed out previously that t_s is independent of the production rate or change in production rate. Thus if t_s is 300 days and the production rate is changed after 150 days of stabilization by any amount (large or small) it will theoretically take another 300 days before the flow rate is stabilized. It is obvious that the error introduced in calculating \bar{P} by using unsteady flow data (e_u) is a function of the fraction of t_s applied. It can be shown by qualitative reasoning that e_u is also dependent upon the production rate change: Consider a well that is being stabilized at a flow rate of 1000 M SCF/day. After 150 days of stabilization, if the flow rate is decreased from 1000 M SCF/day to 999 M SCF/day and the well is then allowed to stabilize for another 150 days, e_u will not be too large if the flow data after 300 days of

production are being used as stabilized flow data. On the other hand, if the flow rate is decreased to 0.001 M SCF/day after 150 days of stabilization, e_u will be much larger than in the previous case if the flow data after another 150 days of production are being used as stabilized flow data. Thus e_u is a function of the change in production rate.

It is also possible to evaluate e_u quantitatively and this will be done with special reference to the DTU flow data. This evaluation is again based on theory developed for slightly compressible fluids while in practice it will be applied to gas flow data.

First, e_u as a function of t_s applied, will be investigated.

Figure 7 is a plot of ΔP_D vs. t_{De} for the case of $r_e/r_w = 5000$. (In the case of the DTU field, $r_e/r_w \approx 5700$.)

It can be seen that unstabilized flow changes into stabilized flow at $t_{De} = 0.253$ (due to the definition of t_s , i.e., $t_{De} = 40 \times 0.00633 = 0.253$).

Consider the following theoretical case:

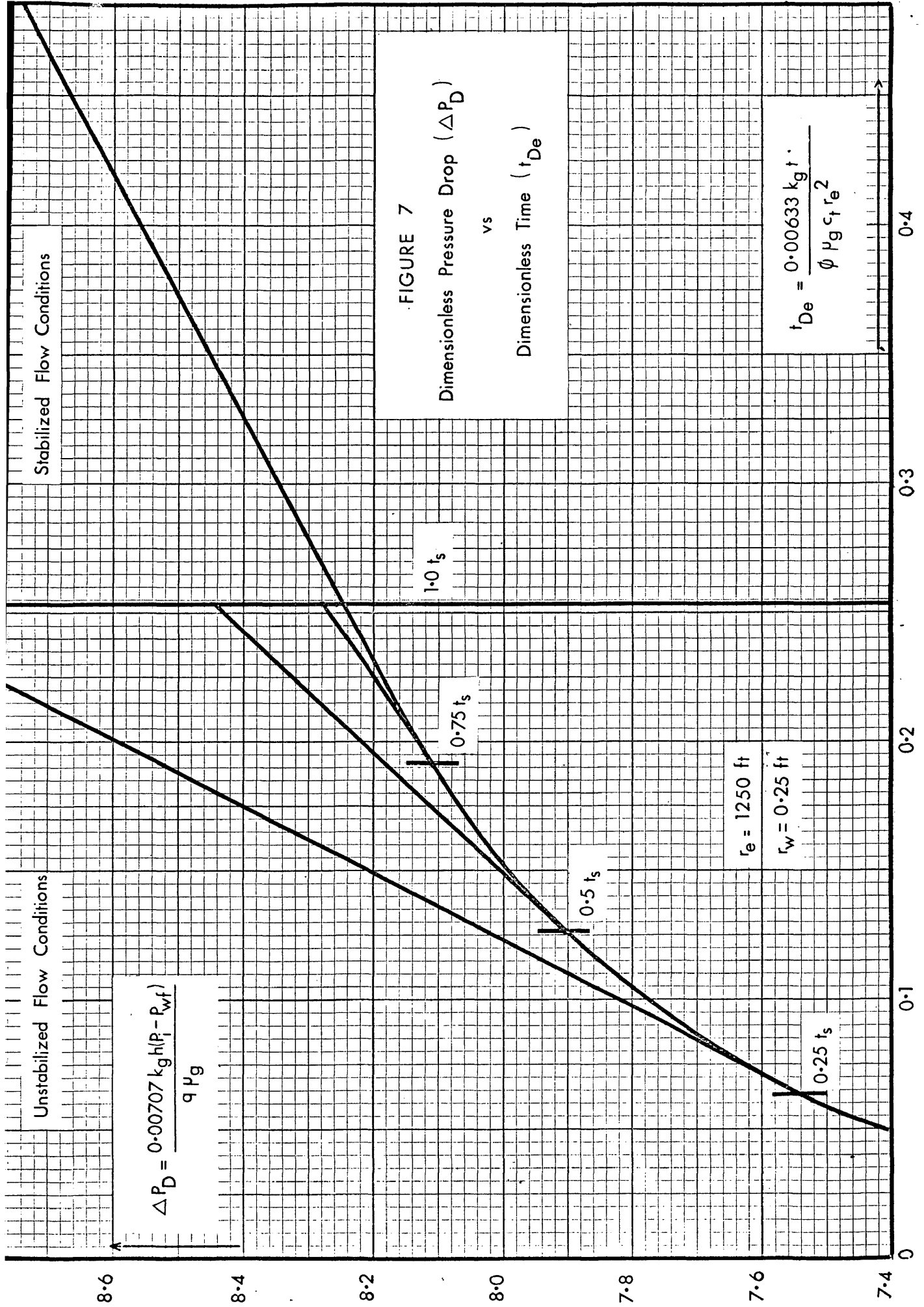
$$Q_{gs} = 750 \text{ M SCF/day}$$

$$q = 4275 \text{ reservoir bbl/day (using non-ideal gas law and averaged properties),}$$

$$k_g = 0.5 \text{ md,}$$

$$h = 350 \text{ ft,}$$

$$P_i = 450 \text{ psia,}$$



$$\mu_g = 0.0125 \text{ cp,}$$

$$r_e = 1250 \text{ ft,}$$

$$r_w = 0.25 \text{ ft,}$$

$$T_f = 560^\circ \text{ R}$$

and $z_{\bar{P}} = 0.94.$

From Figure 7 it can be seen that $\Delta P_D = 8.24$ when $t_{De} = 0.253.$

By re-arranging equation 7, which defines ΔP_D , P_{wf} can be found for any value of t_{De} :

$$P_{wf} = P_i - \Delta P_D q \mu_g / 0.00707 k_g h \quad (20)$$

In particular, P_{wf} can be found for that instant when stabilized flow conditions have been obtained (i.e., when $t_{De} = 0.253$ and $\Delta P_D = 8.24$):

$$P_{wf} = 94 \text{ psia.}$$

The \bar{P} equation for slightly compressible fluids, corresponding to equation 19 (the \bar{P} equation for gases), can be stated as follows:

$$\bar{P} = q \mu \ln(0.472 r_e / r_w) / 0.00708 k h + P_{wf} \quad (21)$$

\bar{P} can now be found for $t_{De} = 0.253$:

$$\bar{P} = 429 \text{ psia.}$$

An approximate \bar{P} can also be calculated if unsteady flow data is assumed to be stabilized. Consider the case where the

flow data were obtained at a time $t = 0.5 t_s$:

$$\Delta P_D = 7.91,$$

$$P_{wf} = 108 \text{ psia}$$

$$\text{and } \bar{P} = 443 \text{ psia.}$$

Thus,

$$\begin{aligned} e_u &= \frac{443-429}{429} \times 100 \\ &= 3.3\%. \end{aligned}$$

Similarly,

$$(e_u)_{t = 0.75 t_s} = 1.4\%$$

$$\text{and } (e_u)_{t = 0.25 t_s} = 7.0\%.$$

It is theoretically possible to reduce e_u by extrapolating the curve to $1.0 t_s$ ($t_{De} = 0.253$) as indicated in Figure 7.

If the extrapolated values of ΔP_D are used, e_u values are as follows:

$$(e_u)_{t = 0.5 t_s} = 2.0\%$$

$$\text{and } (e_u)_{t = 0.75 t_s} = 0.4\%,$$

$$\text{but } (e_u)_{t = 0.25 t_s} > 10\%.$$

The effect of the production rate change can easily be evaluated by repeating the above calculation procedure, but for a production rate of 250 M SCF/day which is approximately

the production rate change between summer and winter season rates.

For non-extrapolated flow data:

$$(e_u)_{t = 0.5 t_s} = 1.13\%$$

$$(e_u)_{t = 0.75 t_s} = 0.50\%$$

and $(e_u)_{t = 0.25 t_s} = 2.4\%$.

For extrapolated flow data:

$$(e_u)_{t = 0.5 t_s} = 0.70\%$$

and $(e_u)_{t = 0.75 t_s} = 0.15\%$.

Thus, e_u is very nearly directly proportional to the production rate change.

It is evident that e_u will be quite small in most cases (for $t > 0.5 t_s$ and $\Delta Q_{gs} < 250 \text{ M SCF/day}$). The errors introduced by other parameters (e.g., ϕ , r_e , etc.) will be much larger. Accuracy of \bar{P} can be improved by extrapolation of the flow data if $t > 0.5 t_s$.

The fluid-flow theory for slightly compressible fluids was used to evaluate the magnitude of e_u in a gas-flow system. The accuracy of e_u can be improved if necessary by using gas-flow theory developed for ideal or real gases. Aronofsky et al^(6,7) have solved the ideal gas flow diffusivity equation using computer techniques. Al-Hussainy

et al(22,23) have solved the real gas flow diffusivity equation also using computer techniques. After studying the above-mentioned literature, it is concluded that application of ideal or real gas flow theory will not significantly influence the conclusions reached previously concerning the magnitude of e_u for the given conditions (e.g., the range of production rates found in the DTU field).

Material Balance Calculations

Initial gas-in-place has been calculated on a volumetric basis. It is possible to confirm this calculated value or to determine the presence of extra energy sources by material balance computations. (In the simplest form, the material balance equation can be written as: initial volume = volume remaining + volume removed).

If successive calculations of initial gas-in-place according to the material balance equation give increasing values, it probably indicates the presence of another source of reservoir energy, e.g. an invading water front. If successive calculations of initial gas-in-place give constant values, there are no extra energy sources present and the initial gas-in-place value can be compared with the volumetric value. If necessary, certain parameters used in the volumetric calculation can be adjusted.

According to Craft et al⁽²⁵⁾, a material balance equation for gas reservoirs can be stated as follows:

$$G_p = P_i V_i T_{sc} / z_{P_i} P_{sc} T_f - V_i T_{sc} \bar{P} / P_{sc} T_f z_{\bar{P}} \quad (22)$$

where

G_p = cumulative gas production (M SCF)
and V_i = initial reservoir volume (cu ft).

V_i will be assumed constant in this study.

Equation 22 indicates that for a volumetric (isolated) gas reservoir the graph of the cumulative gas production (G_p) versus the ratio $\bar{P}/z_{\bar{P}}$ is a straight line of negative slope $V_i T_{sc} / P_{sc} T_f$ and may be extrapolated to 12.5 psia to find the initial gas-in-place.

Summary of Past Performance Analysis Procedure

The following is the step-by-step procedure to be followed in analyzing the past performance of any well in the DTU field:

- (1) Determination of porosity and formation thickness.
 - (A) Determine ϕ from geophysical logs.
 - (B) If no geophysical logs are available, interpolate ϕ value from adjacent well values.
- (2) Determination of gas saturation:
 - (A) Determine \bar{S}_g from available core analysis data.

- (B) If no core data are available, try geophysical log interpretation techniques.
 - (C) If not successful, use value obtained from Welge and Bruce's correlation between k_g and S_g .
- (3) Determination of radius of drainage:
- (A) Determine drainage boundaries and r_e from a consideration of well positions and relative Q_{gs} .
 - (B) If there are not enough data available, use \bar{r}_e (1430 ft).
- (4) Determination of initial gas-in-place:
- (A) Determine reliable P_1 for well.
 - (B) Calculate G_{wi} on a volumetric basis.
- (5) Determination of effective permeability-to-gas:
- (A) Determine k_g from build-up test data.
 - (B) Confirm or improve previously determined k_g value using stabilized drawdown data and equation 16.
 - (C) (a) Determine \bar{P} for well drainage system from material balance principles and non-ideal gas law.
 - (b) Check previously determined k_g value using stabilized drawdown data and equation 5.
- (6) Confirmation of initial gas-in-place from material balance:

(A) (a) Determine \bar{P} using stabilized drawdown data and equation 19. This calculation cannot be done for the same time period as was used in (5) (C) (a).

(b) Determine G_{wi} from a $\bar{P}/z_{\bar{P}}$ vs G_p plot or from equation 22.

(7) Adjustment of Parameters:

If the two G_{wi} values are not the same, certain parameters may have to be adjusted. The adjustment depends on the relative reliability of the different parameters. For example, if the least reliable parameter seems to be the $\bar{\phi}$ value, then the $\bar{\phi}$ value has to be adjusted. Generally, it is believed that the $\bar{\phi}$ or S_g parameter is the easiest to adjust since any change in r_e implies a change in the r_e 's of the adjacent wells and this may be difficult to manipulate.

(8) Determination of extra energy:

If the points on the $\bar{P}/z_{\bar{P}}$ vs G_p plot do not form a straight line, it may indicate the presence of extra energy (e.g. invading water front) and the G_{wi} cannot be calculated from material balance principles unless the amount of invading water is known. In this case water levels in wells will have to be recorded carefully.

In general, however, the presence of extra energy is not expected in the DTU field due to the low effective permeability to water, the relatively high viscosity of water and the small pressure potential gradient available. Thus, most of the material balance calculations may be used for improving k_g and G_{wi} values.

Past Performance Analysis of Well No. 38

The analysis procedure as recommended in the summary will be followed:

(1) Determination of Porosity and Formation Thickness.

(A) From Density Log:

Producing Interval = 2410' - 2780'

$$\bar{\rho}_b = 2.42 \text{ gm/cc}$$

$$\bar{\phi} = 13.5\%$$

$$h = 370'$$

(2) Determination of Gas Saturation.

(A) No core data available.

(B) Geophysical Log Interpretation not possible.

(C) From Welge and Bruce's correlation:

$$\bar{S}_g = 40\%$$

(3) Determination of Radius of Drainage.

(A) Drainage boundaries cannot be determined due to unknown stabilized production rates of

neighboring producers (see Figure 1).

(B) Assume

$$r_e = 1430 \text{ ft}$$

(4) Determination of Initial Gas-in-place.

(A) From Table 1:

$$P_i = 448.4 \text{ psia}$$

$$G_{wi} = \pi r_e^2 h \phi S_g T_{sc} P_i / Z_{P_i} T_f P_{sc}$$

(3)

$$\therefore G_{wi} = 4.54 \times 10^9 \text{ SCF.}$$

(5) Determination of Effective Permeability-to-gas.

(A) No build-up test data are available.

(B) Flow data after approximately 300 days of production (see Figure 8, time (A)):

$$Q_{gs} = 650 \text{ M SCF/day}$$

$$P_{tf} = 145 \text{ psig}$$

$$= 157 \text{ psia}$$

From equation 17:

$$P_{wf} = 175 \text{ psia.}$$

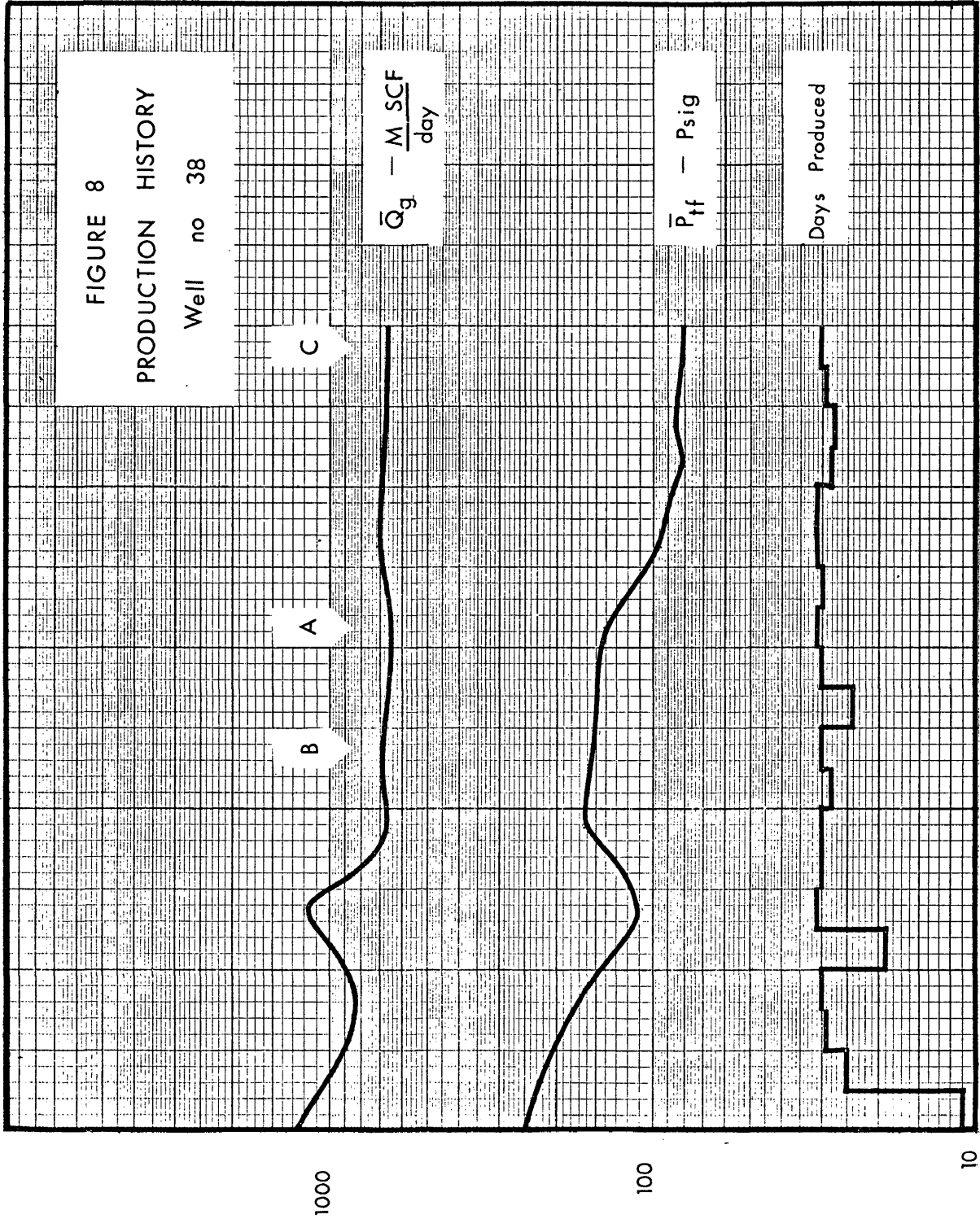
From equation 16 ($n = 1.0$):

$$k_g = 0.85 \text{ md.}$$

Since $k_g \neq 0.5 \text{ md}$, the t_s used (300 days) is too long. A t_s of 210 days (time (B)), can be used to improve the accuracy.

$$Q_{gs} = 700 \text{ M SCF/day,}$$

$$P_{tf} = 153 \text{ psig,}$$



1970

1969

1968

$$P_{wf} = 183 \text{ psia}$$

$$\text{and } k_g = 0.93 \text{ md.}$$

Thus, the t_s used is still too long.

Unfortunately t_s cannot be shortened further since the flow rate varies too much in the earlier production period.

- (C) (a) It is possible to calculate \bar{P} at any time if G_p is known and assuming G_{wi} is correct. Calculation of \bar{P} at time (A):

$$(G_p)_A = 278,660 \text{ M SCF}$$

$$G_{wi} = 4.54 \times 10^9 \text{ SCF (assumed)}$$

$$(G_R)_A = G_{wi} - (G_p)_A$$

$$= 4.261 \times 10^9 \text{ SCF.}$$

According to the non-ideal gas law,

$$\begin{aligned} (\bar{P})_A &= \frac{(G_R)_A z_{\bar{P}} T_f P_{sc}}{\pi r_e^2 h \phi S_g T_{sc}} \\ &= 420 \text{ psia.} \end{aligned} \quad (23)$$

- (b) From equation 5.

$$(k_g)_A = 0.89 \text{ md.}$$

The different k_g values calculated are almost identical, indicating that the theory is very much applicable and that it can be used with confidence. The good agreement between the values are really

remarkable considering all the assumptions that are being used.

A k_g value of 0.89 md will be used in the further calculations.

(6) Confirmation of Initial Gas-in-place from Material Balance.

(A) Calculation done for time (C).

$$(a) \quad (G_p)_C = 420,000 \text{ M SCF}$$

$$(Q_{gs})_C = 670 \text{ M SCF/day}$$

From equation 17:

$$(P_{wf})_C = 92.5 + \frac{0.01875 \times 0.66 \times 2600 \times 250}{96 \times 540}$$

$$= 108.0 \text{ psia.}$$

From equation 19:

$$(\bar{P})_C = 402 \text{ psia.}$$

(b) Re-arranging equation 22:

$$G_{wi} = (G_p)_C + V_i T_{sc} (\bar{P})_C / P_{sc} T_f z(\bar{P})$$

$$= 4.46 \times 10^9 \text{ SCF.}$$

Therefore error in initial G_{wi} assumption:

$$e = \frac{(4.54 - 4.46) \times 100}{4.46}$$

$$= 1.8\%.$$

If necessary, steps (5) (C) through (6) can be repeated using the new value of G_{wi} to improve the accuracy of k_g and

G_{wi} . This calculation was done without affecting the value of k_g (0.89 md to the second decimal). Thus a k_g value of 0.89 md can be used with confidence.

(7) Adjustment of Parameters.

It was found that the volumetric G_{wi} was 1.8% higher than the material balance G_{wi} . The volumetric calculation can be corrected by using a porosity value of 1.8% lower, i.e. $\phi = 13.25\%$ instead of 13.5%.

(8) Determination of Extra Energy.

No further stabilized flow data are available to check previous calculations or to indicate the presence of extra energy.

PERFORMANCE PREDICTION

An attempt will be made to obtain a correlation between gas production rates, backpressure and fractional recovery. This statement requires further clarification: It is known that there are compressors in the gathering system which attempts to maintain a high upstream pressure. The compressing rate of the compressor essentially determines the backpressure or upstream pressure which is applied to the producing formation. The downhole backpressure in turn controls the gas production rate. If the line (pipe) pressure, upstream of the compressor, decreases due to an increase in gas consumption, the compressing rate of the compressor is increased, the backpressure on the formation decreases and the gas production rate increases. This process is known as "floating on the (gas) line." Over a period, average reservoir pressure will decrease due to depletion and production rates for the same backpressure will consequently decline until a point is reached where the production rate at a given backpressure is uneconomical, i.e., it is not economically worthwhile to compress the gas and the well or field should be abandoned.

The problem is to predict the fractional recovery of initial gas-in-place when this point will be reached.

This study is not concerned with obtaining a specific "cut-off" point for the Dragon Trail Unit wells, but rather with obtaining a general "recovery formula" in terms of production rate, backpressure and fractional recovery. Fractional recovery then can be solved for application values of backpressure and production rates.

Derivation of Recovery Formula

It is required that the recovery formula should define the total or fractional recovery as a function of stabilized flow rate and backpressure applied to the formation.

The material balance formula (equation 22) can be re-arranged in the following manner:

$$\bar{P} = P_i \frac{Z_{\bar{P}}}{Z_{P_i}} - G_p \frac{Z_{\bar{P}}}{Z_{P_i}} \frac{T_f P_{sc}}{V_i T_{sc}} \quad (24)$$

Equation 19 is another form of the modified Darcy flow equation with \bar{P} on the lefthand side of the equality sign. Equation 24 and 19 can therefore be equalized and solved for

$$G_p: \quad G_p = \left(- \left(\frac{Q_{gs} / u_g \frac{T_f Z_{\bar{P}} \ln (0.472 r_e / r_w)}{\bar{P}}}{0.000703 h k_g} + P_{wf}^2 \right)^{\frac{1}{2}} + \frac{P_i Z_{\bar{P}}}{Z_{P_i}} \right) V_i T_{sc} / Z_{\bar{P}} P_{sc} T_f \quad (25)$$

$$= P_i V_i T_{sc} / Z_{P_i} P_{sc} T_f - \bar{P} V_i T_{sc} / Z_{\bar{P}} P_{sc} T_f \quad (26)$$

Equation 25 defines the total recovery partially in terms of Q_{gs} and P_{wf} . The fractional recovery can be found by dividing equation 25 by G_{wi} :

$$\begin{aligned} \text{Fractional Recovery} &= \frac{G_p}{G_{wi}} \\ &= \left(\frac{-\left(\frac{Q_{gs} / u_g T_f Z_{\bar{P}} \ln(0.472 r_e/r_w)}{0.000703 h k_g} + P_{wf}^2 \right)^{\frac{1}{2}}}{P_i Z_{\bar{P}}} + 1 \right) \end{aligned} \quad (27)$$

Inasmuch as a knowledge of $Z_{\bar{P}}$ is required before \bar{P} is known, an approximate Z value can be used in the first calculation. The error in the DTU field will not be too large since Z only varies between 0.94 and 1.00. If necessary, the calculation can be repeated using a calculated $Z_{\bar{P}}$ value.

Application of the Recovery Formula

The fractional recovery at the economic limit will be calculated for well 38, assuming the following conditions:

- (1) P_{wf} will stay constant at 50 psia.
- (2) Maintenance cost is estimated at \$120.00 per month per well.
- (3) The contract price for gas is 20¢/M SCF.

Calculations for well No. 38:

(Economic limit in this calculation is defined as the "break-even point".)

Maintenance cost per day: \$4.00

Required Q_{gs} for breaking even:

$$Q_{gs} = 20 \text{ M SCF/day}$$

From equation 27:

$$G_p/G_{wi} = 0.82 \text{ or } 82\%$$

Simplification of Recovery Formula

Equation 27 can be simplified by substituting average values for the average drainage system in the DTU field. The average values used were the following:

$$r_e = 1430 \text{ ft,}$$

$$r_w = 0.25 \text{ ft,}$$

$$\sqrt{u_g} = 0.0122,$$

$$T_f = 540^\circ \text{ R,}$$

$$P_i = 448 \text{ psia,}$$

$$\frac{Z}{\bar{P}} = 0.98$$

and $Z_{P_i} = 0.94.$

Equation 27 reduces to:

$$G_p/G_{wi} = 1 - 0.00214 \left(75,000 \frac{Q_{gs}}{hk_g} + P_{wf}^2 \right)^{\frac{1}{2}}$$

where Q_{gs} = stabilized production rate (M SCF/day),
 h = formation thickness (ft),
 k_g = effective permeability to gas (md)
and P_{wf} = backpressure on formation (psia)

Equation 28 can be further reduced by the following assumptions:

h = 370 ft
and k_g = 0.8 md.

Therefore,

$$G_p/G_{wi} = 1 - 0.00214 (253 Q_{gs} + P_{wf}^2)^{\frac{1}{2}} \quad (29)$$

Equation 29 satisfies the requirements of a recovery formula that can be applied in the DTU field.

CONCLUSIONS AND RECOMMENDATIONS

A careful evaluation of the past performance section will indicate that k_g and G_{wi} values obtained by following the suggested procedure, are very satisfactory.

The most important conclusion that can be drawn from this study is that average pressures obtained from approximately stabilized flow data are accurate enough for material balance calculations. Thus, long unprofitable shut-in periods to obtain average pressures are not necessary at all in this reservoir.

Calculations can further be improved by the following procedures:

(1) A better r_e value can be obtained by a consideration of well positions and relative stabilized production rates.

(2) In this study, the data analyzed were not specially prepared or intended for drawdown analysis. (Flow data were usually averaged for monthly periods.) Reliability can further be improved by doing a special "drawdown test" consisting of (a) trying to keep the production rate (or backpressure) constant for at least half the stabilization time, (b) carefully recording Q_{gs} and P_{tf} for the duration of the test and (c) accurately determining G_p at the end of the test.

The derived recovery and other formulae should be very useful in the solution of future economical problems, especially if the installation of further compressors (to boost the total production rate) is considered.

APPENDIX IDiffusivity Equation for Compressible Fluids.

The diffusivity equation for a slightly compressible fluid is a linear differential equation describing the pressure distribution in a fluid-flow system in terms of space and time. The equation states:

$$\frac{\partial^2 P}{\partial r^2} + \frac{1}{r} \frac{\partial P}{\partial r} = \frac{\phi u c_t}{k} \frac{\partial P}{\partial t}$$

The derivation of the diffusivity equation is adequately described in the literature(25) and will not be repeated here. However, it may be worthwhile to review the assumptions which were made in the derivation:

- 1) Fluid flow is radial.
- 2) Fluid flow is horizontal.
- 3) Thickness of the producing formation is constant in space and time.
- 4) Porosity of producing formation is constant in space.
- 5) Fluid saturations in the flow system are constant in space and time.
- 6) The fluid flow is single-phase.
- 7) Fluid flow is viscous (laminar).
- 8) Absolute permeability is constant in space and time.
- 9) Viscosity of the flowing fluid is constant in space and time.
- 10) The total fluid compressibility is small.
- 11) The change of pressure with radial distance $\left| \frac{\partial P}{\partial r} \right|$ is small.

NOMENCLATURE

SYMBOLS IN ALPHABETICAL ORDER

English Symbols

A	area
B	formation volume factor
B_g	gas formation volume factor
c	compressibility
c_f	formation (rock) compressibility
c_g	gas compressibility
c_w	water compressibility
c_t	total compressibility
D	depth
e_u	error due to using unsteady flow data
G	total initial gas-in-place in reservoir
G_p	cumulative gas produced
G_{wi}	initial gas-in-place of well drainage system
h	net pay thickness
k	absolute permeability
k_g	effective permeability to gas
Ln	natural logarithm, base e
log	common logarithm, base 10
M	molecular weight
n	slope of the backpressure curve
N	number of producing wells

P	Pressure
P_D	dimensionless pressure
P_e	external boundary pressure
P_i	initial static reservoir pressure
P_{sc}	pressure, standard conditions
P_{tf}	tubing pressure, flowing
P_w	bottom-hole pressure shut-in
P_{wf}	bottom-hole pressure, flowing
\bar{P}	average pressure
q	production rate (downhole)
Q	production rate (surface)
Q_g	gas production rate
Q_{gs}	stabilized gas production rate
r	radial distance or radius
r_e	external boundary radius
r_w	well radius
R	resistivity
S	saturation
S_g	gas saturation
S_w	water saturation
t	time
Δt	shut-in time
t_D	dimensionless time
T	temperature
T_f	formation temperature

V	volume
z	gas deviation factor (compressibility factor, $z = pV/nRT$)

Greek Symbols.

Δ	delta	difference ($\Delta x = x_2 - x_1$ or $x_1 - x_2$)
μ	mu	viscosity
μ_g	mu	gas viscosity
ρ	rho	density
ϕ	phi	porosity

Subscripts.

(Subscripts can be combined, e.g. Q_{gs} = stabilized gas production rate.)

b	bulk (used with volume only)
D	dimensionless quantity
e	external boundary conditions
f	formation (rock)
g	gas
gr	grain
h	head
i	initial value or conditions
L	liquid
P	evaluated at that pressure
p	cumulative produced

r_e	at external boundary radius
r	remaining
s	stabilized
sc	standard conditions
t	time or unaffected (used with resistivity)
t	total
tf	tubing, flowing (used with pressure only)
w	well conditions
wf	bottom-hole, flowing (used with pressure only)

Modifying Signs.

\bar{x}	average x or mean x (x is any parameter)
x'	approximate x (found by a particular method)
x''	approximate x (found by another different method)

ABBREVIATIONS

DTU	Dragon Trail Unit
ft	feet
gm	gram
cc	cubic centimeter
%	percent
sq	square
bb1	barrel
Cu	cubic
SCF	standard cubic feet
CONOCO	Continental Oil Company
i.e.	it is
M	thousand
¢	cent

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